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Blueprint Reading. 1940. Sheet  
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layout. How bend calculations are used in a bending operation. Base measurement is the outside dimensions of a formed part. Flange is the shorter part of a formed angle. Natural grain of the material is formed as the sheet is rolled from molten ingot. Bend allowance and bend radius, all the space between the band tangent lines is the ... Aircraft Sheet Metal Layout and Forming | Aircraft Systems Basic Principles of Aircraft Sheet Metal Repair Aircraft structural members are designed to perform a specific function or to serve a definite purpose. The primary objective of aircraft repair is to restore damaged parts to their original condition. Very often, replacement is the only way this can be done effectively. Basic Principles of

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